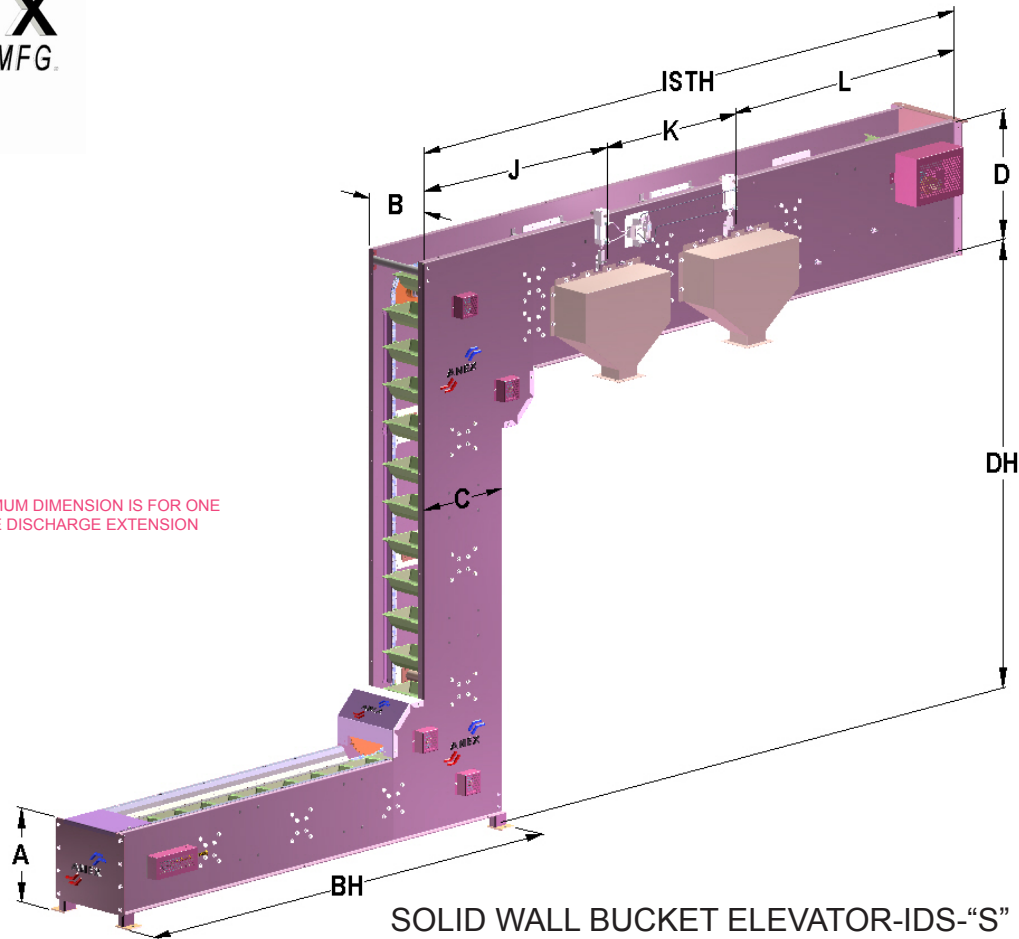


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NOTE: ISTH MINIMUM DIMENSION IS FOR ONE INTERMEDIATE DISCHARGE EXTENSION

SOLID WALL BUCKET ELEVATOR-IDS-“S”

MODEL NO.	CAPACITY CFH@ 75%	“ISTH” MIN.	“J” MIN.	“K” MIN.	“L” MIN.	“BH” MIN.	“DH” MIN.	“A”	“B”	“C”	“D”
SBL-06-IDS-S	205	7'-6"	3'-3"	2'-6"	4'-3"	3'-10"	2'-9 1/2"	1'-8 1/2"	10 5/8"	1'-5 3/4"	1'-10"
SBL-09-IDS-S	300	7'-9"	3'-3"	2'-6"	4'-6"	3'-10"	2'-9 1/2"	1'-8 1/2"	1'-1 5/8"	1'-5 3/4"	2'-0"
SBL-12-IDS-S	405	8'-0"	3'-3"	2'-6"	4'-9"	3'-10"	2'-9 1/2"	1'-8 1/2"	1'-4 5/8"	1'-5 3/4"	2'-2"
SBL-15-IDS-S	500	8'-3"	3'-3"	2'-6"	5'-0"	3'-10"	2'-9 1/2"	1'-8 1/2"	1'-7 5/8"	1'-5 3/4"	2'-4"
SBL-18-IDS-S	600	8'-6"	3'-3"	2'-6"	5'-3"	3'-10"	2'-9 1/2"	1'-8 1/2"	1'-10 5/8"	1'-5 3/4"	2'-6"
MBL-09-IDS-S	610	10'-9"	4'-9"	3'-6"	6'-0"	5'-6"	3'-11 1/2"	1'-10 1/2"	1'-3 1/8"	2'-2"	2'-6"
MBL-12-IDS-S	840	11'-0"	4'-9"	3'-6"	6'-3"	5'-6"	3'-11 1/2"	1'-10 1/2"	1'-6 1/8"	2'-2"	2'-8"
MBL-15-IDS-S	1050	11'-3"	4'-9"	3'-6"	6'-6"	5'-6"	3'-11 1/2"	1'-10 1/2"	1'-9 1/8"	2'-2"	2'-10"
MBL-18-IDS-S	1280	11'-6"	4'-9"	3'-6"	6'-9"	5'-6"	3'-11 1/2"	1'-10 1/2"	2'-0 1/8"	2'-2"	3'-0"
MBL-24-IDS-S	1725	12'-0"	4'-9"	3'-6"	7'-3"	5'-6"	3'-11 1/2"	1'-10 1/2"	2'-6 1/8"	2'-2"	3'-4"
HBL-09-IDS-S	625	13'-4"	5'-7"	4'-0"	7'-9"	6'-7"	5'-1"	2'-5"	1'-3 5/8"	2'-7"	3'-6"
HBL-12-IDS-S	860	13'-7"	5'-7"	4'-0"	8'-0"	6'-7"	5'-1"	2'-5"	1'-6 5/8"	2'-7"	3'-8"
HBL-15-IDS-S	1100	13'-10"	5'-7"	4'-0"	8'-3"	6'-7"	5'-1"	2'-5"	1'-9 5/8"	2'-7"	3'-10"
HBL-18-IDS-S	1335	14'-1"	5'-7"	4'-0"	8'-6"	6'-7"	5'-1"	2'-5"	2'-0 5/8"	2'-7"	4'-0"
HBL-24-IDS-S	1790	14'-4"	5'-7"	4'-0"	8'-9"	6'-7"	5'-1"	2'-5"	2'-6 5/8"	2'-7"	4'-2"
HBL-30-IDS-S	2270	14'-10"	5'-7"	4'-0"	9'-3"	6'-7"	5'-1"	2'-5"	3'-0 5/8"	2'-7"	4'-6"
HBL-36-IDS-S	2730	15'-4"	5'-7"	4'-0"	9'-9"	6'-7"	5'-1"	2'-5"	3'-6 5/8"	2'-7"	4'-10"
HBL-42-IDS-S	3195	15'-10"	5'-7"	4'-0"	10'-3"	6'-7"	5'-1"	2'-5"	4'-0 5/8"	2'-7"	5'-2"
HBL-48-IDS-S	3660	16'-4"	5'-7"	4'-0"	10'-9"	6'-7"	5'-1"	2'-5"	4'-6 5/8"	2'-7"	5'-6"